## **Explosion protection**

Marking	ATEX: II 2G Ex h IICT4 Gb X IECEx: Ex IICT4 Gb NEC 500: Class I, Division 2, Group B,C and D NEC 505: Class I, Zone 1, AEx de ib px IIB resp. IIB+H2 T3 resp. T4 CEC Sec. 18: Ex de ib px IICT3 resp. T4 TR CU: II Gb T4 X
Technical data	
Technology	batch distillation
Method	SAM compliant with: ASTM D86, DIN EN ISO 3405, IP 123 Correlates with: ASTM D4814 (calculation of TV/L) ASTM D4737 (Calculated Cetane Index) RAM correlates with: ASTM D86, DIN EN ISO 3405, IP 123
Measuring range	20 to 420 °C (68 to 788 °F) output of any temperature/distillate amount via Modbus
Repeatability	≤ DIN EN/ASTM e.g. gasoline typ. T@ 50% rec. 1 °C
Reproducibility	≤ DIN EN/ASTM
Measuring cycle	typical time for gasoline/diesel in SAM (in min) IBP: approx. 24/29 50 % recovered: approx. 36/41 FBP: approx. 45/50 cycle time will be reduced by approx. 40 % in RAM
Product streams	up to 3 x sample, 1 validation sample each (additional hardware required)
– Electrical data	
Nominal voltage	230 V AC ± 10 %, 1 phase; 50 Hz; other ratings on request
Maximum power consumption	approx. 600 W
- Protection class	IP 54 (comparable with NEMA 13)
- Ambient conditions	
Ambient temperature	operation 5 to 40 °C (41 to 104 °F) storage 0 to 60 °C (32 to 140 °F)
Ambient humidity	operation 5 to 80 % relative humidity, non-corrosive storage 5 to 85 % relative humidity, non-corrosive
Sample	
Quality	filtered 50 µm, bubble-free (≤ 37 cSt at inlet temperature)
Consumption	approx. 10 to 40 l/h (≥ 10 cSt: max. 15 l/h)
Pressure at inlet	1.5 to 2 bar (21.8 to 29 psi)
Temperature at inlet	depends on application, max. 55 °C (131 °F)
Utilities	
- Instrument air Consumption	During operation: approx. 1 Nm³/h while purging: 8 Nm³/h (~12 min)
Pressure at inlet	2 to 7 bar (29 to 101.5 psi)
Quality	humidity class 2 or better acc. to ISO 8573.1

- Nitrogen Consumption  Pressure at inlet  3.5 to 10 bar (51 to 145 psi)  Purity >= 98%, class 2 or better acc. to ISO 8573-1  - Coolant  Temperature  -10 to 55 °C (14 to 131 °F)  Pressure at inlet  2 to 7 bar (29 to 101.5 psi)  Quality  filtered 50 μm, pH 6 to 8  Signal outputs and inputs  Analog outputs  temperature at specific distillation batch  Digital outputs  Alarm, Ready/Valid  Digital inputs  Stream Selection, Validation Request, Res  Electrical data of signal outputs and inputs  Analog outputs  max. 8 (4 to 20 mA; 1000 Ω) active isolated on request  Analog inputs  Digital outputs  Δ to 20 mA; 160 Ω  Digital outputs  Digital inputs  high: 15 to 28 V DC low: 0 to 4 V DC  Auxiliary power supply output  Control unit  Central control unit  Industrial PC  Operating system  Windows 10 Enterprise LTSB	ət
Quality       Purity >= 98%, class 2 or better acc. to ISO 8573-1         Coolant       max. 60 I/h         Temperature       -10 to 55 °C (14 to 131 °F)         Pressure at inlet       2 to 7 bar (29 to 101.5 psi)         Quality       filtered 50 μm, pH 6 to 8         Signal outputs and inputs       temperature at specific distillation batch         Digital outputs       Alarm, Ready/Valid         Digital inputs       Stream Selection, Validation Request, Res         Electrical data of signal outputs and inputs       max. 8 (4 to 20 mA; 1000 Ω) active isolated on request         Analog outputs       4 to 20 mA; 160 Ω         Digital outputs       24 V DC; max. 0.5 A         Digital inputs       high: 15 to 28 V DC low: 0 to 4 V DC         Auxiliary power supply output       24 V DC; max. 0.8 A         Control unit       Industrial PC	et
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low: 0 to 4 V DC  Auxiliary power supply output  Control unit  Central control unit  Industrial PC	
Supply output  Control unit  Central control unit Industrial PC	
Central control unit Industrial PC	
Operating system Windows 10 Enterprise LTSB	
Control software PACS	
User interfaces	
Display TFT display with touch function 1366 x 768 pixel	
Keyboard virtual keyboard, controlled via TFT display with touch function	
Connections	
Tube fittings Swagelok® 6 mm/12 mm/18 mm other fittings on request	
Vent/Drain open to atmosphere backpressure on request	
Weight and dimensions	
Weight approx. 250 kg	
Dimensions (W x H x D) approx. 1140 x 1900 x 710 mm	
Space requirements right: 150 mm/left: 100 mm	
Optional interfaces	
Analog outputs on request	
Analog inputs density	
MODBUS interface MODBUS/RTU via RS485 or RS422 or FOC is, MODBUS/TCP via FOC is	
Remote access via Ethernet (VDSL or FOC is)	

Technical data subject to change without notice.