

## Advantages at a glance:

## INNOVATIVE PUMPING CONCEPTION

- Excellent gas saturation
- Gas contents up to 30% are being automatically primed and handled in a reliable way
- Dynamic mixing
- Ideal dispersions with bubble sizes between 30 and 50µm
- Perfect micro bubbles ("white water")

### **POTENTIAL SAVINGS**

- Significant reduction of system components (compressor, pressure vessel, elaborated control and various valves are eliminated)
- High process reliability minimal downtimes
- Low investment costs
- Low wear even in case of slight impurities
- Reduced maintenance and service costs
- Low operating costs

### **EASY INSTALLATION**

- Compact block construction
- Low space requirements

## **RETROFITTING EXISTING SYSTEMS**

### **TECHNICAL SUPERIORITY**

- Especially designed impellers
- Direct gas entry into the suction line
- Energy efficient motors
- Low noise operation

### **LAYOUT**

 Optimum pump selection by our specialized engineers

## **APPLICATIONS AND TARGET GROUPS:**



# EDUR-Multiphase Pumps – Extremely versatile for industrial and municipal process technologies





| Product Information

**MADE IN GERMANY** ...SINCE 1927















EDUR-Pumpenfabrik Eduard Redlien GmbH & Co. KG • Edisonstraße 33 • 24145 Kiel, Germany Phone: +49 431 689868 · info@edur.de · www.edur.com

Handling of liquids with gas contents up to 30%:

## Multiphase Pumps revolutionize your processes!

### **MORE THAN PUMPS ONLY**

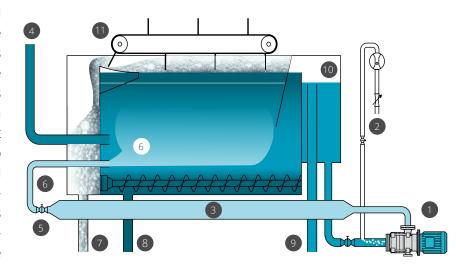
EDUR-multiphase pumps are specially designed for integrated liquid-gas mixture supply and the generation of dispersions. The pump hydraulics differ considerably in design and operating mode compared to conventional centrifugal pumps and so allows the suction side throttle operation without the cavitation effect that would occur at standard centrifugal pumps. Gas contents up to 30% are being automatically primed and handled in a reliable way. At the same time a dynamic mixing effect and an excellent gas saturation does occur. Hereby fine micro bubbles are generated with a size between 30 and 50µm during the pressure release down to atmospheric pressure.

### **ENDLESS POTENTIAL SAVINGS**

By using the EDUR-multiphase pumps you will no longer require expensive compressor systems, pressure vessels, control systems, valves and the corresponding maintenance efforts. Gaseous media can be directly fed to the pump in the partial flow process. This is possible due to the special open and free of axial thrust impeller design.

EDUR-multiphase pumps are convincing due to low wear even in case of slight impurities and stable operating conditions throughout the entire pump characteristic curves. The excellent efficiency of EDUR-multiphase pumps and the reduced investment costs do amortize the replacement of conventional inefficient multiphase plants in a short period of time.

## **FLOTATION SYSTEM\* WITH EDUR-MULTIPHASE PUMP**



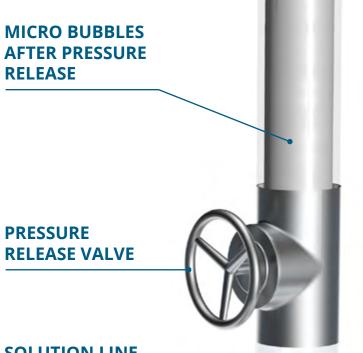
- 1 EDUR-Multiphase Pump
- 2 Gas Supply
- Solution Line
- 4 Inflow Waste Water Pressure Release Valve
- 6 Micro Bubbles after Pressure Release

- 7 Flotate
- 8 Solids 9 Effluent
- 10 Partial Flow (Recycle Flow)
- 11 Skimmer for Removing of Flotate

**GAS SUPPLY** 

## **INFLOW RECYCLE FLOW**

Cleaned water from the system



EDUR-multiphase technology enhances unused potentials



Each application does have its own dynamics. Specialized EDUR-engineers analyze your process flow and select the suitable pump type. Please contact us – we look forward to





### **SERIES PBU**

**Properties:** Single-stage peripheral pump in block design,

horizontal

Material: stainless steel

## **SERIES LBU**

**Properties:** Multi-stage centrifugal pump in block design,

horizontal

grey cast iron, nodular

cast iron, all-bronze, stainless steel, super duplex

Technical data	
Flow rate	0.5 – 12 m³/h
Working pressure	up to 16 bar
Gas contents	up to 15%
Temperature	-20 to 140°C

Technical data	
Flow rate	$5 - 60 \text{ m}^3/\text{h}$
Working pressure	up to 40 bar
Gas contents	up to 30%
Temperature	-20 to 140°C

