

# Pleated Filter Bags Manufactured from Extended-Life Needle Felt

"Eaton's MAX-LOAD extended-life pleated filter bags are suitable for a wide range of applications, such as water treatment, chemicals, paints and varnishes, petrochemicals, metal cleaning and many more."

MAX-LOAD pleated filter bags are manufactured from nominal rated polypropylene or polyester extended-life needle felt. The exceptional construction increases the filter bags dirtholding capacity and lifetime by up to ten times more than standard needle felt filter bags.

### **Features and Benefits**

- Increases dirt-holding capacity by up to a factor of ten compared to a similar size standard needle felt filter bag¹ [1.5 lbs (700 g) per filter bag, size 02]
- Lowers maintenance costs due to a longer lifetime
- Fits into all Eaton standard size 01 and size 02 restrainer baskets

- Special surface treatment virtually eliminates fiber migration
- Material does not contain crater-forming substances<sup>2</sup>
- Patented SENTINEL® seal ring provides 100% bypass-free filtration
- The pressure-activated SENTINEL seal ring provides a flexible, chemically resistant seal which adapts to any bag filter housing

### **Filter Specifications**

### **Materials**

Extended-life needle felt polypropylene or polyester

### Seal rings

Polypropylene or polyester SENTINEL seal ring

### **Retention ratings**

1, 5, 10, 25, 50 μm

### **Dimensions/Parameters**

### Sizes

01: Ø 7 x 14" L (180 x 345 mm) 02: Ø 7 x 29" L (180 x 730 mm)

### Filter area

01: 8.6 ft<sup>2</sup> (0.8 m<sup>2</sup>) 02: 17.2 ft<sup>2</sup> (1.6 m<sup>2</sup>)

### Max. operating temperature

Polypropylene: 194 °F (90 °C) Polyester: 275 °F (135 °C)

### Max. differential pressure

36.2 psi (2.5 bar)

# Recommended change-out pressure for disposal<sup>3</sup>

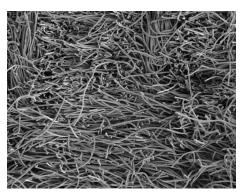
11.6 - 21.7 psi (0.8 - 1.5 bar)

### Max. flow rates4

01: 44 GPM (10 m<sup>3</sup>/h) 02: 88 GPM (20 m<sup>3</sup>/h)

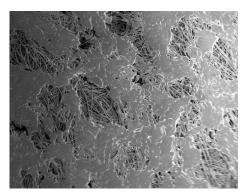






# Extended-life needle felt in comparison to standard needle felt

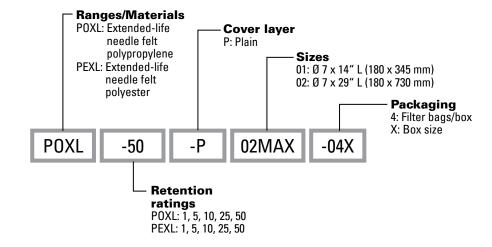
- Finer fibers
- Greater porosity
- Thicker media



## Surface of a MAX-LOAD pleated filter bag

- Glazed finish binds loose fibers on the surface
- Full flow through surface channels

### **Ordering Information**



<sup>&</sup>lt;sup>1</sup> Based on internal lab tests.

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<sup>&</sup>lt;sup>2</sup> Based on an accepted paint compatibility test (see document QUC-STA-10).

<sup>&</sup>lt;sup>3</sup> Depending on the respective application requirements.

<sup>&</sup>lt;sup>4</sup> For liquids with a dynamic viscosity of 1 mPa·s @ 68 °F (20 °C).